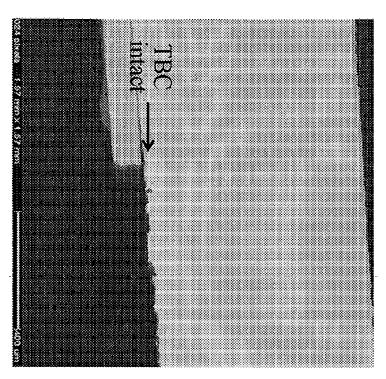
Figure 7



Date: 2/22/2005 Time: 10:54:40 AM

Bond coat deformation and damage accumulation preceding spallation

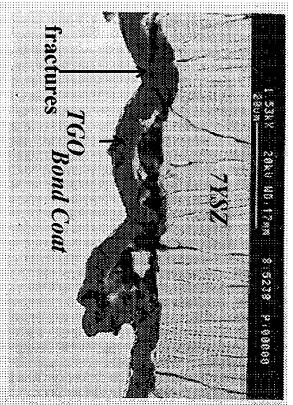


Figure 8

## TBC Failure in Short Cycle Engines